## SF series

The loss-in-weight feeders of the SF serie are suitable for dosing flowing powders.
The product enters into the hopper manually or through the throttle valve, the built-in mixer helps to feed the screw so as to avoid problems during the drop.
A weighing system with load cell measures the change in weight in real time.
The required throughput is obtained by changing the speed of the screw driven by a motor with inverter.
The machine is managed by a Siemens PLC which controls 1 to 8 dosing stations.

TECHNICAL SPECIFICATIONS:

- Stainless steel structure.
- Controlled by a gearmotor with inverter.
- Control board with a PLC Siemens S7 200.
- Mixer controlled by a gearmotor.
- Load cell installed on a protection box.
- Adjustable supporting feets.
- Equipped with a static-type mixer.
- 5.7" Siemens touchscreen.
- Profibus or Ethernet interface available.



## ADDED VALUE:

- +/- $1 \%$ precision on the weight of the dosed material
-Real-time control of the throughput.
- Easy setting of the parameters.
-Easy cleaning.
-Diagnostics, counters, and data tracking.

SF series


| TECHNICAL DATA |  | SF250 | SF500 | SF800 | SF1000 | SF1500 | SF2000 | SF2500 | SF3500 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Maximum-minumum throughput | kg/h | 0.1-25 | 05-70 | 3-100 | 30-280 | 100-850 | 140-2100 | 500-4200 | 1000-8000 |
| Hopper volume | I | 6-30 | 6-30 | 20-100 | 20-100 | 50-300 | 50-300 | 110-300 | 300-1000 |
| Motor of feeder power | kW | 0.18 | 0.18 | 0.22 | 0.22 | 0.37-0.55 | 0.37-0.75 | 0.75 | 1.1-2.2 |
| Voltage/Frequency | V/Hz | 400/50-60 |  |  |  |  |  |  |  |
| Noise level | $\mathrm{dB}(\mathrm{A})$ | <80 | <80 | <80 | <80 | <80 | <80 | <80 | <80 |

## PLA TIC

## SYNTEMS

